

ROBUST AND COMPACT

Full disengagement

TORQSET® TORQUE LIMITERS

SERIES ST | 2,000 – 165,000 Nm



R+W®
COUPLING TECHNOLOGY

THE ULTIMATE COUPLING FROM 2,000 – 165,000 Nm

www.rw-america.com



SERIES ST

TORQUE LIMITERS

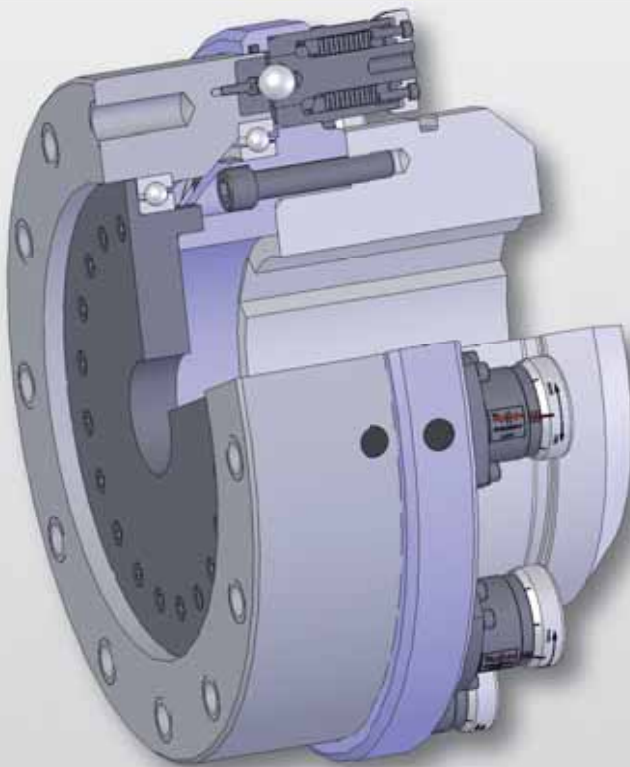
Areas of application for the ST

- Rolling mills
- Levelers
- Marine propulsion
- Industrial shredders
- Industrial conveyors
- Test stands
- Extruders
- Wastewater treatment
- Tunnel boring machines
- and many more

Features of the ST

- Compact, simple design
- Full disengagement
- Robust
- Precise overload protection
- Torsionally rigid
- Adjustable torque setting
- Infinite life and maintenance free

RELIABLE TORQUE OVERLOAD PROTECTION



ST series safety couplings are designed to decouple machine drives in the event of torque overload, preventing damage and downtime.

A series of ball bearings are spring loaded into detents on an otherwise freely spinning output plate. In the case of the ST series, these ball bearings are mounted onto plungers which are individually loaded in order to generate high clutching forces while maintaining a relatively small profile.

The transmittable torque is determined by the number and force setting of the plunger modules and their distance from the center of the rotational axis. In the event of an overload, the force applied by the detents causes the plungers to overcome the spring loading and retract into the housings, resulting in a complete separation of the driving and driven hubs.

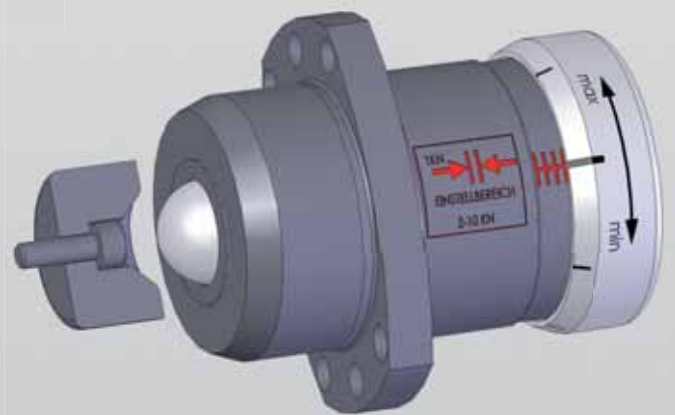
They will not re-engage automatically. After the overload condition has passed, an axial force must be applied in order to re-engage the plunger modules into the detents of the output plate.

This is normally accomplished without any special tools, simply requiring a mallet or pry bar.

For disengagement torque values ranging from 1,000 to 160,000 Nm, the ST series comes from the factory preset to the required disengagement torque value. They are also adjustable, with incremental markings to indicate the force setting of each plunger module. Plunger modules can be added and removed in sets of three for larger adjustments.

Custom flanges, materials, and mounting arrangements are available upon request.

Contact R+W with your application details and requirements.



MODELS

FEATURES

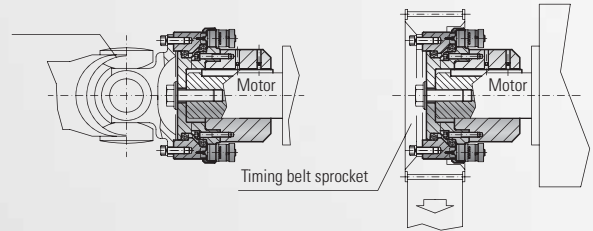
POSSIBLE APPLICATIONS

ST 1



with keyway connection for indirect drives

- Compact, simple design
- Precise overload protection
- Torsionally rigid
- Integral bearings for sprocket or sheave



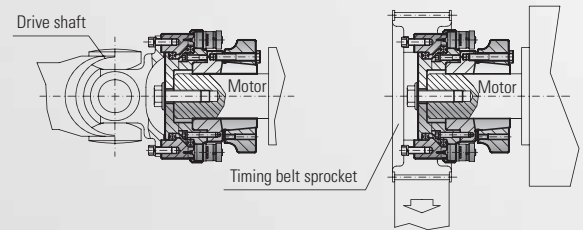
see page 4

STN



with conical clamp connection for indirect drives

- High clamping force
- Compact, simple design
- Precise overload protection
- Torsionally rigid
- Integral bearings for sprocket or sheave



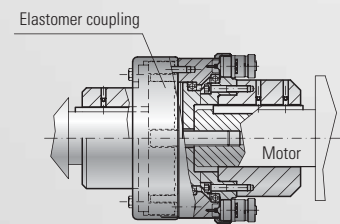
see page 5

ST 2



with keyway connection and elastomer coupling

- Vibration damping
- Compensation for misalignment
- Precise overload protection



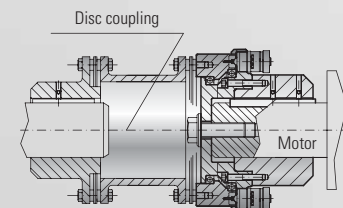
see page 8

ST 3



with keyway connection and disc coupling

- Torsionally rigid
- Compensation for misalignment
- Precise overload protection



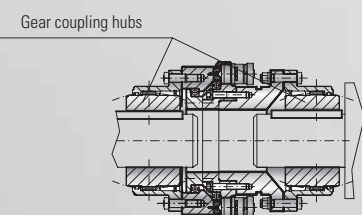
see page 7

ST 4



with keyway connection and gear coupling

- High torque density
- Compensation for misalignment
- Precise overload protection



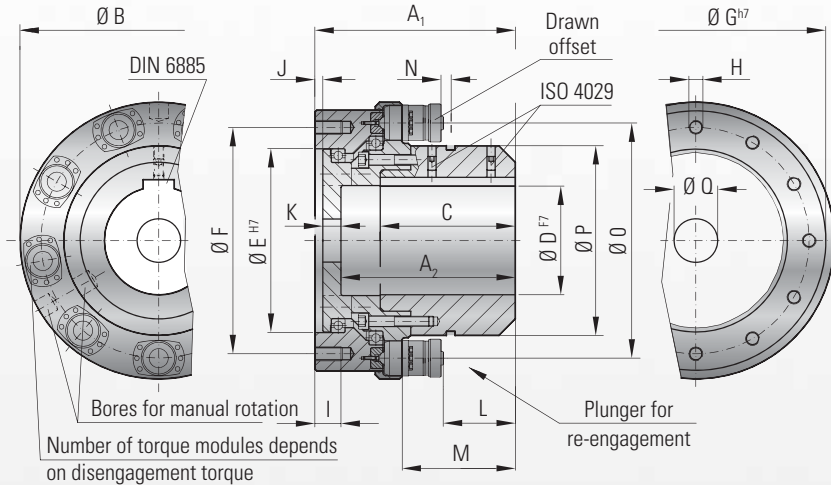
see page 10

Full disengagement



MODEL ST1

TORQUE LIMITER



with keyway connection

Material:

High-strength, nitro-carburized steel

Design:

Drive side: Coupling hub with keyway connection or spline profile.

Driven side: Output flange with 12x fastening threads and integral bearings.

Torque modules: Evenly spaced around the circumference. Field adjustable within the selected range.

Temperature range: -30 to +120° C

Service life: Infinite life and maintenance free when operated within the technical specifications.

Fit tolerance:

Tolerance between hub and shaft 0.02 – 0.07 mm

Non standard applications:

Automatic re-engagement, ATEX certified, stainless steel construction

MODEL ST 1		Series											
		10			25			60			160		
Adjustment range available from - to (KNm)		2-6	4-12	6-18	3-8	5-16	10-25	11-20	22-40	35-60	25-55	50-110	80-165
		3 x ST 15	6 x ST 15	9 x ST 15	3 x ST 15	6 x ST 15	9 x ST 15	3 x ST 30	6 x ST 30	9 x ST 30	3 x ST 70	6 x ST 70	9 x ST 70
Overall length (mm)	A ₁	183			230			320			410		
Bore depth (mm)	A ₂	158			200			275			360		
Flange outside diameter (mm)	B	270			318			459			648		
Fit length (mm)	C	120			155			220			290		
Bore diameter possible Ø to Ø F7 (mm)	D	40-110			60-140			80-200			100-290		
Flange centering diameter H7 (mm)	E	170			210			300			450		
Bolt circle diameter ±0.3 (mm)	F	220			260			360			570		
Outside diameter h7 (mm)	G	259			298			418			618		
Fastening threads	H	12 x M16			12 x M16			12 x M20			12 x M24		
Thread depth (mm)	I	25			30			35			40		
Fit length (mm)	J	6			8			8			10		
Wall thickness (mm)	K	17			20			30			38		
Distance (mm)	L	45			83			96			136		
Distance (mm)	M	95			130			165			225		
Actuation path (mm)	N	4			4			7,5			10		
Bolt circle diameter - modules (mm)	O	220			270			376			532		
Hub outside diameter (mm)	P	170			218			295			418		
Bore for fastening screw (mm)	Q	max. 110			max. Ø 140			max. Ø 200			max. Ø 290		
Moment of inertia (approx.) D max.(10 ⁻³ kgm ²)		370			780			4600			24600		
Speed max. (rpm)		4200			3800			2500			2000		
Allowable max. radial force standard* (KN)		40			60			100			200		
Approx. weight at D max. (kg)		40			63			179			463		

* higher radial force through additional bearing support.

optional
stainless steel

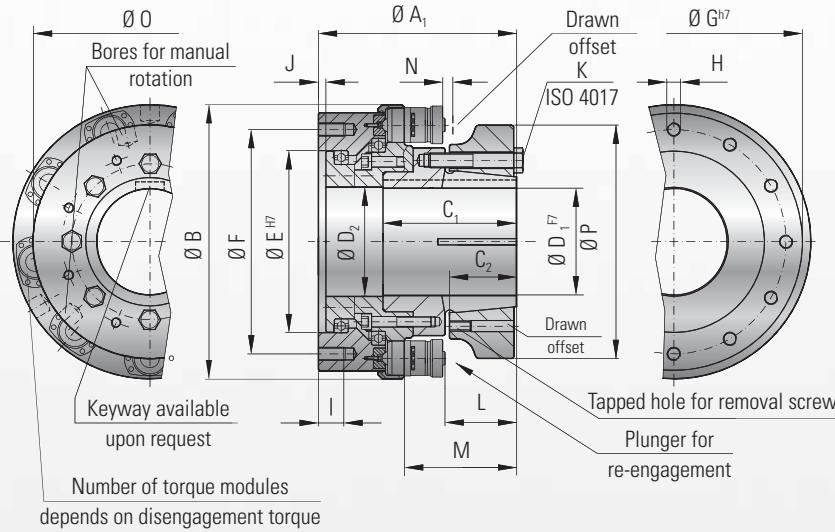
Full disengagement



MODEL STN

TORQUE LIMITER

with backlash free conical clamping connection



Material:

High-strength, nitro-carburized steel

Design:

Drive side: Coupling hub with tapered conical clamping connection

Driven side: Output flange with 12x fastening threads and integral bearings.

Torque modules: Evenly spaced around the circumference. Field adjustable within the selected range.

Temperature range: -30 to +120° C

Service life: Infinite life and maintenance free when operated within the technical specifications.

Fit tolerance:

Tolerance between hub and shaft 0.02 – 0.07 mm

Non standard applications:

Automatic re-engagement, ATEX certified, stainless steel construction

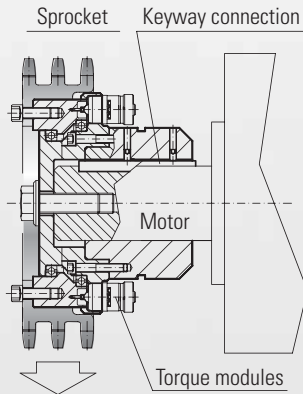
MODEL STN		Series											
		10			25			60			160		
Adjustment range available from - to (KNm)		2-6	4-12	6-18	3-8	5-16	10-25	11-20	22-40	35-60	25-55	50-110	80-165
		3 x ST 15	6 x ST 15	9 x ST 15	3 x ST 15	6 x ST 15	9 x ST 15	3 x ST 30	6 x ST 30	9 x ST 30	3 x ST 70	6 x ST 70	9 x ST 70
Overall length (mm)	A ₁	210			227			318			425		
Flange outside diameter (mm)	B	270			318			459			648		
Fit length / keyway length (mm)	C ₁	147			152			218			305		
Effective clamping length (mm)	C ₂	62			67			93			125		
Bore diameter possible Ø to Ø F7 (mm)	D ₁	65 - 110			70 - 150			80 - 200			140 - 290		
Bore diameter max. Ø F7 with keyway (mm)	D ₁	100			140			180			270		
Inside diameter (mm)	D ₂	110,2			140,2			200,2			290,2		
Flange centering diameter H7 (mm)	E	170			210			300			450		
Bolt circle diameter ±0.3 (mm)	F	220			260			360			570		
Outside diameter h7 (mm)	G	259			298			418			618		
Fastening threads	H	12 x M16			12 x M16			12 x M20			12 x M24		
Thread depth (mm)	I	25			30			35			40		
Fit length (mm)	J	6			8			8			10		
Tightening screw ISO 4017	K	8 x M16			9 x M16			8 x M20			8 x M24		
Tightening torque (Nm)		180			180			300			710		
Distance (mm)	L	72			80			94			151		
Distance (mm)	M	122			127			163			240		
Actuation path (mm)	N	4			4			7,5			10		
Bolt circle diameter - modules (mm)	O	220			270			376			532		
Hub outside diameter (mm)	P	218			278			378			535		
Moment of inertia (approx.) D max. (10 ⁻³ kgm ²)		446			789			5700			30700		
Speed max. (rpm)		4200			3800			2500			2000		
Allowable max. radial force standard* (KN)		40			60			100			200		
Approx. weight at D max. (kg)		50			65			200			550		

* higher radial force through additional bearing support.



MODEL ST1 / STN

Mounting example with sprocket and keyway connection

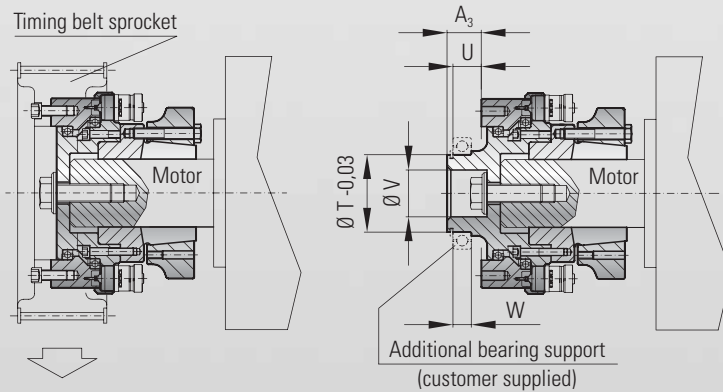


Ordering example

ST1 /025/5-16/12 /120 /25 / xx

- Model
- Series
- Adjustment range (KNm)
- Disengagement torque (KNm)
- Bore \varnothing D F7
- Bore for fastening screw (\varnothing Q)
- Non-standard (e.g. stainless steel)

Mounting example with timing belt sprocket and conical clamping hub



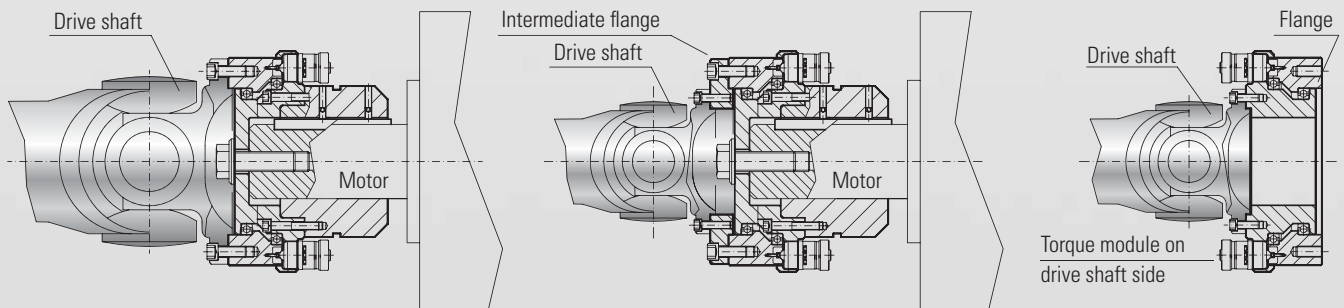
Allowable max. radial force

Ordering example

STN /025/5-16/12 /120 /25 / xx

- Model
- Series
- Adjustment range (KNm)
- Disengagement torque (KNm)
- Bore \varnothing D1 F7
- Bore for fastening screw
- Non-standard (e.g. stainless steel)

Mounting example with universal drive shaft



Bolt circle and centering diameter are matched to the drive shaft.

Mounting with intermediate flange.

Flange mounting on both sides possible.

Designs for Direct Drives

with integral elastomer jaw coupling

MODEL ST 2



Torque 2,000 – 165,000 Nm

Features

- Vibration damping
- Compensation for axial, lateral, and angular misalignment
- Robust
- Mounts axially

see pages 8/9

with integral disc pack coupling

MODEL ST 3



Torque 2,000 – 165,000 Nm

Features

- Torsionally rigid for precise torque transmission
- Compensation for axial, lateral, and angular misalignment
- Low restoring forces
- Wear and maintenance free

upon request

with integral gear coupling

MODEL ST 4



Torque 2,000 – 165,000 Nm

Features

- High torque density
- Compensation for axial, lateral, and angular misalignment
- Low restoring forces
- Robust

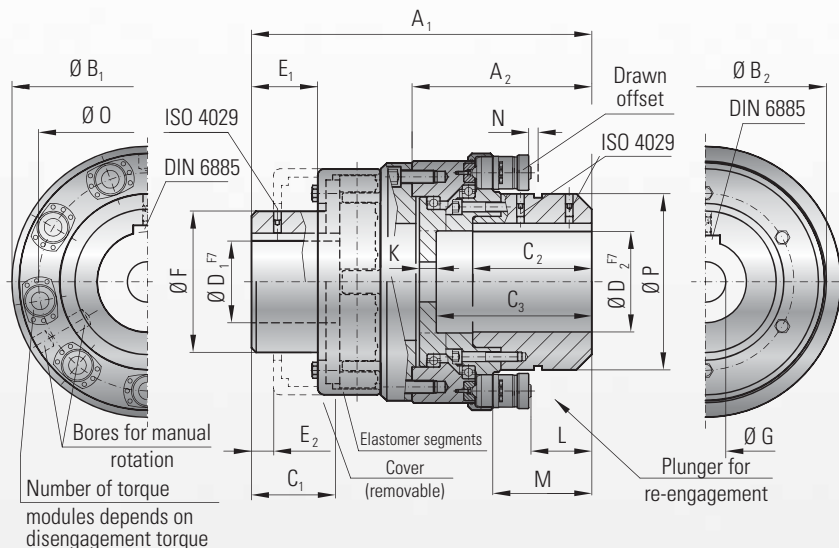
see page 10



with integral elastomer coupling

MODEL ST 2

TORQUE LIMITER



Material:

Torque limiter: High-strength, nitro-carburized steel

Elastomer segments: precision molded, wear resistant rubber compound (75-80 Shore A)

Elastomer coupling: coupling hubs made from high-strength, cast steel (coated)

Design: with keyway or spline connection.

Elastomer segments for misalignment compensation. Torque modules evenly spaced around the circumference. Field adjustable within the selected range.

Temperature range: see page 9

Service life: Infinite life and maintenance free when operated within the technical specifications.

Fit tolerance:

Tolerance between hub and shaft 0.02 – 0.07 mm

Balancing: Standard balancing G16 (higher speeds upon request)

Non standard applications:

Automatic re-engagement

MODEL ST 2		Series											
		10			25			60			160		
Adjustment range available from - to (KNm)		2-6	4-12	6-18	3-8	5-16	10-25	11-20	22-40	35-60	25-55	50-110	80-165
		3 x ST 15	6 x ST 15	9 x ST 15	3 x ST 15	6 x ST 15	9 x ST 15	3 x ST 30	6 x ST 30	9 x ST 30	3 x ST 70	6 x ST 70	9 x ST 70
Overall length ±2 (mm)	A ₁	360			437			580			730		
Length of torque limiting portion (mm)	A ₂	183			230			320			410		
Flange OD (ST portion) (mm)	B ₁	270			318			459			648		
Flange OD (elastomer portion) (mm)	B ₂	290			330			432			553		
Fit length/keyway length D1 (mm)	C ₁	97			116			160			230		
Fit length/keyway length D2 (mm)	C ₂	120			155			220			290		
Bore depth (torque limiting portion) (mm)	C ₃	158			200			275			360		
Bore diameter (elastomer portion) Ø – Ø F7 (mm)	D ₁	40-105*			60-130*			80-160*			100-200*		
Bore diameter (torque limiting portion) Ø – Ø F7 (mm)	D ₂	40-110			60-140			80-200			100-290		
Length to cover (mm)	E ₁	70			87			112			152		
Length to (cover removed) (mm)	E ₂	22			26			40			65		
Hub diameter (mm)	F	160			200			255			300		
Bore for fastening screw (mm)	G	max. 110			max. 140			max. 200			max. 290		
Distance (mm)	L	45			83			96			136		
Distance (mm)	M	95			130			165			225		
Actuation path (mm)	N	4			4			7.5			10		
Bolt circle diameter ST (mm)	O	220			270			376			532		
Hub outside diameter (mm)	P	170			218			295			418		
Moment of inertia (approx.) D max. (10 ⁻³ kgm ²)		854			1850			8960			36858		
Speed max. (rpm)		2700			2300			1800			1500		
Approx. weight at D max. (kg)		80			115			287			729		
Axial (mm)		1.5			1.5			2			2.5		
Lateral (mm)		0.4			0.5			0.6			0.7		
Angular (Degrees)		1			1			1			1		
Dynamic torsional stiffness at T _{KN} (Standard A Insert) (10 ³ Nm/rad)		145			230			580			1000		

* larger bore diameters upon request.



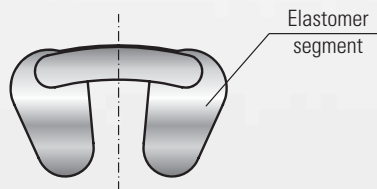
MODEL ST2

The elastomer segments

The compensating elements of the ST2 safety couplings are the elastomer segments. They transmit torque while damping vibration and compensating for lateral, axial, and angular misalignment.

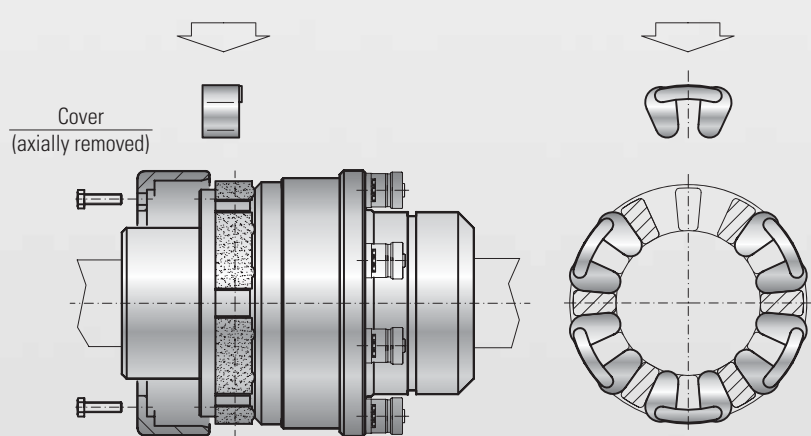
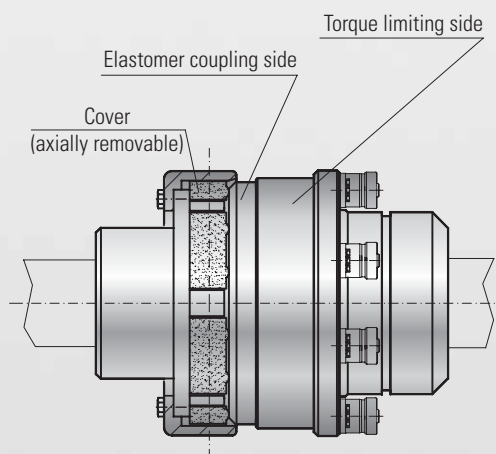
The standard elastomer segment is the type "A". Three different types are available.

Type	Relative damping (ψ)	Temperature range constant	Temperature range peak	Material	Shore hardness	Features
A (Standard)	1.0	-40°C to +80°C	+90°C	Natural and synthetic rubber	75-80 Shore A	Very high wear resistance
B	1.0	-40°C to +100°C	+120°C	Synthetic rubber	73-78 Shore A	Resistant to many oils and fuels
C	1.0	-70°C to +120°C	+140°C	Silicone rubber	70-75 Shore A	High temperature range



Note: Elastomer segments can be easily changed after installation. Every coupling utilizes 6x elastomer segments. The elastomer segments do not need to be installed prior to coupling mounting.

Changing the elastomer segments



Ordering example

ST2/025/10-25/15 / 100 / 120 / xx

Model
 Series
 Adjustment range (KNm)
 Disengagement torque (KNm)
 Bore \emptyset D₁ F7
 Bore \emptyset D₂ F7
 Non-standard (e.g. stainless steel)

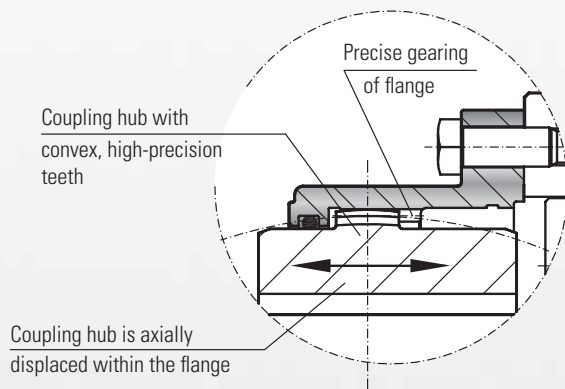
For easier handling, the coupling will be shipped unassembled.

optional
stainless
steel

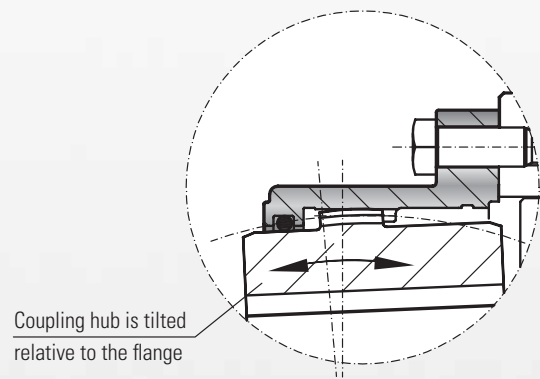
MODEL ST 4

Function of the gear coupling

The high precision gearing of the coupling compensates for lateral, angular, and axial misalignment. The gearing transmits torque with minimal backlash and a high degree of torsional rigidity. The precise geometry of the gearing ensures the performance of the coupling.

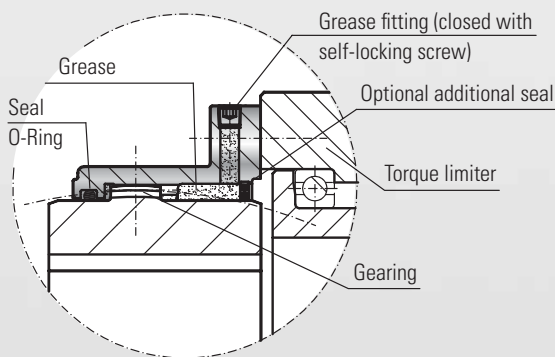


Axial misalignment



Angular and lateral misalignment

Maintenance and lubrication



Recommended lubricants

Note: Lubrication of the gearing is very important to the service life of the coupling.

An additional seal (optional) ensures the lubrication of the gearing over a long period of time.

Normal speed		High speed	
Castrol	Impervia MDX	Caltex	Coupling Grease
Esso	Fibrax 370	Klüber	Klüberplex GE 11-680
Klüber	Klüberplex GE 11-680	Mobil	Mobilgrease XTC
Mobil	Mobilux EPO	Shell	Albida GC1
Shell	Alvania grease EP R-O or ER 1	Texaco	Coupling Grease
Total	Specis EPG		

Ordering example

ST4/025/10-25/15 / 100 / 120 / xx

Model
Series
Adjustment range (KNm)
Disengagement torque (KNm)
Bore Ø D₁ F7
Bore Ø D₂ F7
Non-standard (e.g. stainless steel)

For easier handling, the coupling will be shipped unassembled.

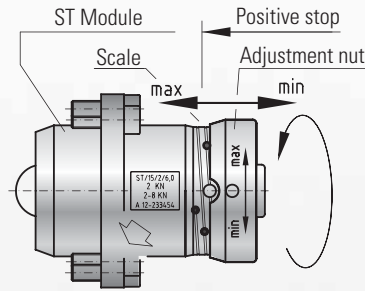
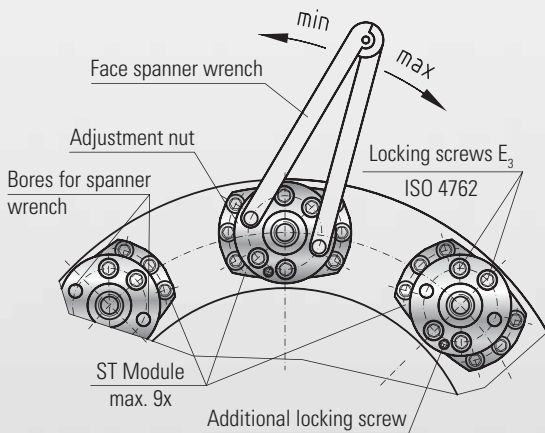


MODEL ST 1 / STN / ST 2 / ST 3 / ST 4

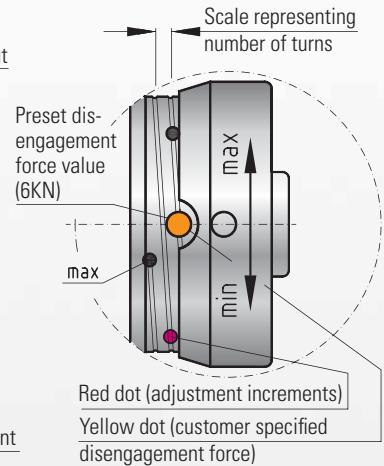
TORQUE LIMITER

Mounting Instructions

Torque adjustment



ST/15/2/6,0	Module series
2 KN	Spring set
2-8 KN	Disengagement force
A 12-233454	Increment of adjustment between red dots
	Adjustment range
	Serial number



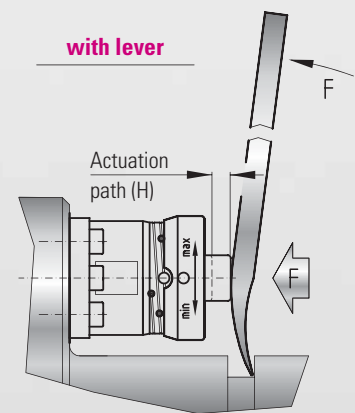
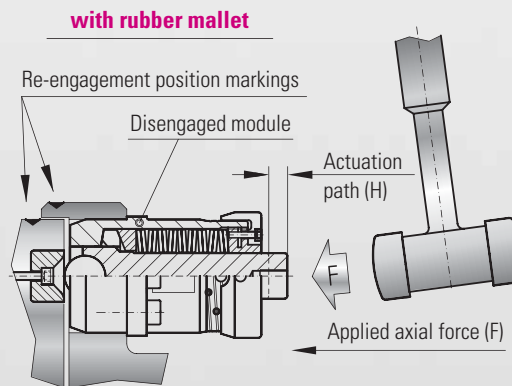
Note: All torque modules must be set to the same value.

After loosening (approx. 1 rotation) the locking screws (E_3), the adjustment nut can be turned to adjust the disengagement setting. Incremental values are marked on the adjustment scale. After adjustment, the torque setting is secured by tightening the locking screws (E_3).

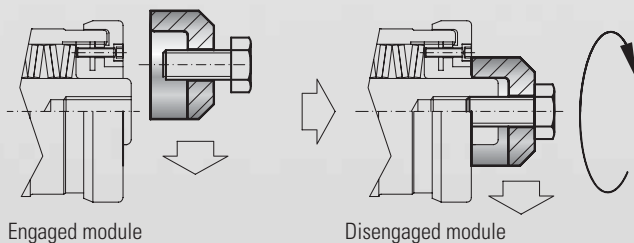
Re-engagement of the torque modules

After the overload has been cleared, the drive or driven side must be rotated until the re-engagement position markings are lined up. The modules can only be re-engaged in this position.

The module is re-engaged through applying an axial force to the plunger. Re-engagement is audible. Once this is complete, the torque limiter is ready for operation.



Manual disengagement of modules



Prior to machine start-up, the individual modules can be manually disengaged. A manual disengagement tool is available from R+W (see page 13).

optional
stainless
steel

MODEL ATEX

FOR USE IN EXPLOSIVE ATMOSPHERES

Regulated under the new European directive, ATEX 95a. Explosive atmospheres are classified into 3 different zones.

Zone 0: An explosive atmosphere consisting of a mixture of air and flammable substances, in the form of a gas, vapor, or mist, that is present frequently, continuously, or for extended periods of time.

Zone 20: An explosive atmosphere consisting of clouds of combustible dust in the air under the same conditions above.

Zone 1: An explosive atmosphere consisting of a mixture of air and flammable substances, in the form of gas, vapor, or mist, that is likely to occur in normal operation occasionally.

Zone 21: An explosive atmosphere consisting of clouds of combustible dust in the air under the same conditions above.

Zone 2: An explosive atmosphere consisting of a mixture of air and flammable substances, in the form of gas, vapor, or mist, that is unlikely to occur in normal operation, but would only persist for a short period of time if it were to occur.

Zone 22: An explosive atmosphere consisting of clouds of combustible dust in the air under the same conditions above.

For zones 1/21 and 2/22, ST-EEx torque limiters can be supplied with ATEX 95a accreditation.

Mounting and operating instructions:

Detailed mounting and instruction manuals are supplied with the ST-EEx torque limiters.

The following information is included:

- Assembly of the ST-EEx torque limiter
- Precise tightening torques and misalignment ratings
- Details covering proper implementation
- Maintenance
- Inspection intervals
- Troubleshooting
- Coupling identification markings
- Certificate of conformance

Identification:

All ST-EEx torque limiters are inscribed with manufacturer and accreditation information.

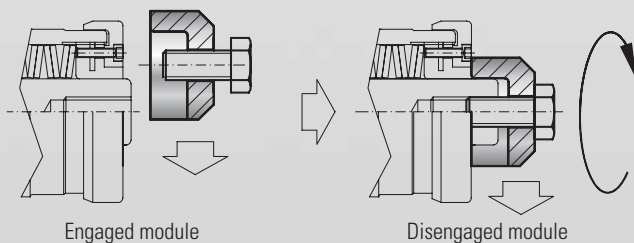
Accreditation information example:



Typ: ST1 25 EEx-2009
II 2 G D
EEx c T3 / 200°C
Ser.No.: A 200101.1
Tech.Ref.No.:2009/008RW

ACCESSORIES

Disengagement/re-engagement tool

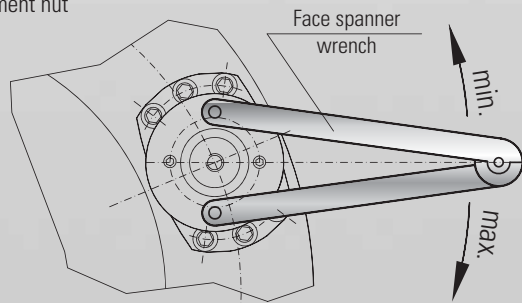


Order-No.: see table

Series	Disengagement/re-engagement tool
15	Order-No. AV/0015
30	Order-No. AV/0030
70	Order-No. AV/0070

Face spanner wrench

For rotation of adjustment nut



Order-No.: see table

Series	Face spanner wrench
15	Order-No. SLS/0015
30	Order-No. SLS/0030
70	Order-No. SLS/0070

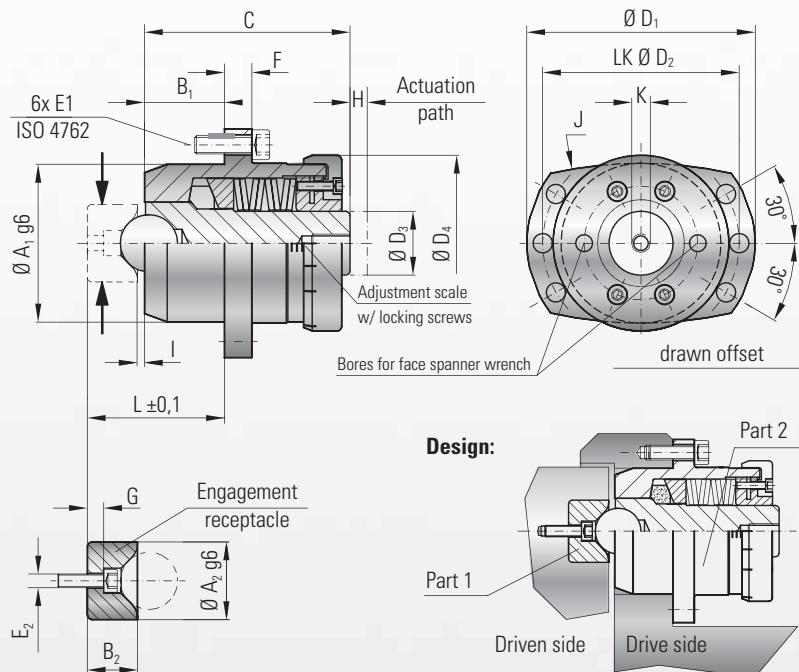
optional
stainless
steel

Full disengagement



MODEL ST

TORQUE MODULE



Material: High-strength, nitro-carburized steel

Design: Two part assembly for installation into prefabricated coupling components.

Part 1: Engagement receptacle

Part 2: Self-contained, spring loaded plunger module

The spring tension is adjustable in the field.

The set force is visible on the adjustment scale.

Temperature range: -30 to +120° C

Service life: Infinite life and maintenance free when operated within the technical specifications.

Fit tolerance: For mounting of the ST torque modules, an H7 bore tolerance is required.

Re-engagement: The modules are re-engaged by applying an axial force to the plunger when modules are aligned with engagement receptacles.

MODEL ST		Series		
		15	30	70
Tangential force (KN)	1	1-4	5-10	8-20
Adjustment range available from - to (ranges)	2	2-8	10-20	15-40
	3	6-20	20-35	30-70
	Centering diameter torque module g6 (mm)	A ₁	40	70
Centering diameter engagement receptacle g6 (mm)	A ₂	24	34	44
Centering length torque module (mm)	B ₁	20	35	45
Centering length engagement receptacle (mm)	B ₂	14	22	30
Overall length (mm)	C	70	103	135
Outside diameter (mm)	D ₁	59	100	129
Bolt circle diameter (mm)	D ₂	50	86	110
Diameter plunger (mm)	D ₃	16	28	35
Diameter adjustment nut (mm)	D ₄	44	75	92
Screw / tightening torque ISO 4762 (mm)	E ₁	6 x M5 x 16 / 10 Nm	6 x M8 x 25 / 40 Nm	6 x M12 x 35 / 120 Nm
Screw / tightening torque ISO 4762 (mm)	E ₂	1x M4 x 14 / 4.5 Nm	1x M6 x 20 / 15.5 Nm	1x M8 x 25 / 40 Nm
Flange thickness (mm)	F	7	12	16
Distance (mm)	G	5	8	10
Actuation path (mm)	H	4	7.5	10
Distance (mm)	I	2	3	4
Radius (mm)	J	110	200	250
Inner thread (mm)	K	M8 x 15	M10 x 25	M16 x 30
Distance ± 0,1 (mm)	L	36	60	79
Weight (kg)		0.65	2.7	6

axial spring force ≈ tangential force/1.4

optional
stainless
steel

MODEL ST

Ordering example

ST / 30 / 2 / 12 / xx

Model
Series
Adjustment range 1/2/3
Tangential force (KN)
Non-standard (e.g. stainless steel)

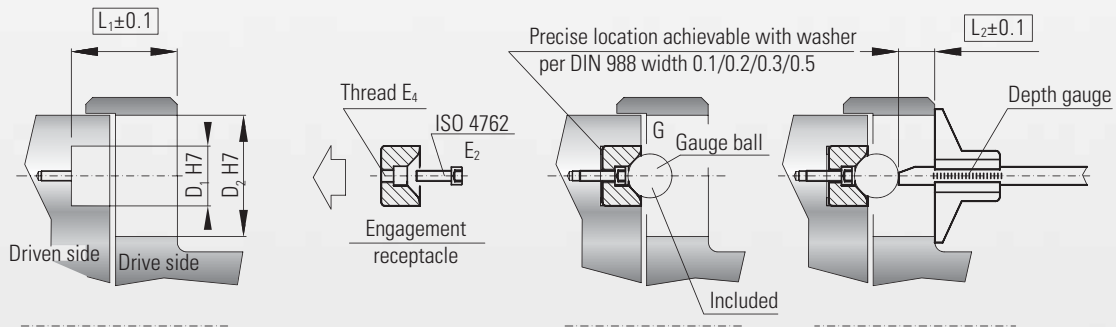
Maintenance

The ST modules are lubricated and sealed for life. Routine maintenance is not required. While the modules have an extreme service life, they should be periodically checked to ensure proper functionality.

Mounting instructions ST

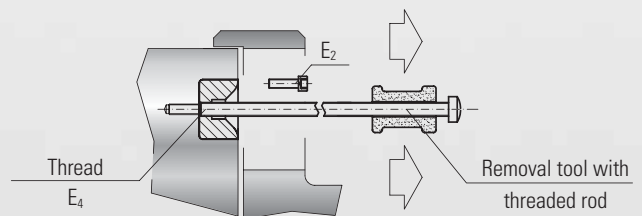
Mounting engagement receptacle

Note: Measurements L1 and L2 must be checked prior to installing the torque modules.

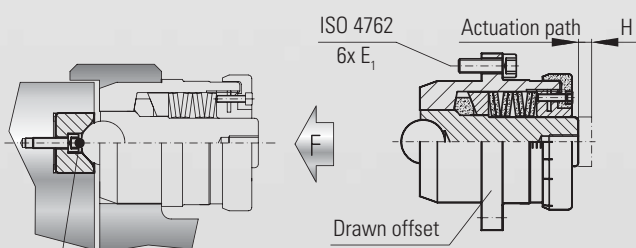


Dismounting of engagement receptacle

After loosening the mounting screw E2, the engagement receptacle can be dismounted with a removal tool.



Mounting of torque module



Note: Prior to mounting the torque module, the ball seat must be lubricated (e.g. Klüber Isoflex Topas NB 52).

MODEL ST		Series		
		15	30	70
Screws	E ₁	6 x M5 x 16 (12.9)	6 x M8 x 25 (12.9)	6 x M12 x 35 (12.9)
Tightening torque		10 Nm	40 Nm	120 Nm
Screws	E ₂	1 x M4 x 12	1 x M6 x 20	1 x M8 x 25
Tightening torque		4.5 Nm	15.5 Nm	38 Nm
Screws	E ₃	4 x M4 x 14	4 x M4 x 16	4 x M5 x 20
Tightening torque		4.5 Nm	5 Nm	10 Nm
Thread	E ₄	M5	M8	M10
Actuation path	H	4 mm	7.5 mm	10 mm
Restoring force	F	max. 2 KN	max. 4 KN	max. 6 KN
Fit length	L ₁ ±0.1	36	60	79
Depth measurement	L ₂ ±0.1	10	20.5	29
Gauge ball	Ø G	16	25	30

optional
stainless
steel

SELECTION

According to disengagement torque

As a rule, torque limiters are rated according to the required disengagement torque, which must be greater than the necessary operating torque.

The disengagement torque is determined according to the drive specifications.

The following formula provides a basis for calculation:

$$T_{AR} \geq K \cdot T_{max} \text{ (Nm)}$$

K = 1.3 uniform load
K = 1.5 light, non-uniform load
K = 1.8 heavy, non-uniform load
or

$$T_{Drive} \geq 9550 \cdot \frac{P_{Drive}}{n} \text{ (Nm)}$$

T_{AR} = Disengagement torque of coupling (Nm)
K = service factor
 T_{max} = peak operating torque (Nm)

T_{Drive} = Nominal torque of drive (Nm)
 P_{Drive} = Drive power (kW)
n = Drive speed (min⁻¹)

According to acceleration torque (start-up at no load)

S_A = Shock or load factor

$S_A = 1$ (uniform load)
 $S_A = 2$ (non-uniform load)
 $S_A = 3$ (highly dynamic load)

$$T_{AR} \geq \alpha \cdot J_L \geq \frac{J_L}{J_A + J_L} \cdot T_{AS} \cdot S_A \text{ (Nm)}$$

T_{AR} = Disengagement torque of coupling (Nm)
 α = Angular acceleration $\frac{1}{s^2}$
 $\alpha = \frac{\omega}{t} = \frac{\pi \cdot n}{t \cdot 30}$

t = Acceleration time (sec.)
 ω = Angular velocity (1/s)
n = Drive speed (min⁻¹)
 J_L = Moment of inertia on load side (kgm²)
 J_A = Moment of inertia on drive side (kgm²)
 T_{AS} = Peak torque of motor (Nm)

According to acceleration and load torque (start-up with load)

$$T_{AR} \geq \alpha \cdot J_L + T_{AN} \geq \left[\frac{J_L}{J_A + J_L} \cdot (T_{AS} - T_{AN}) + T_{AN} \right] \cdot S_A \text{ (Nm)}$$

S_A = Shock or load factor

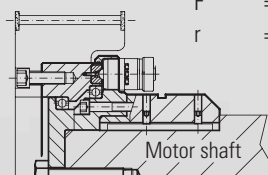
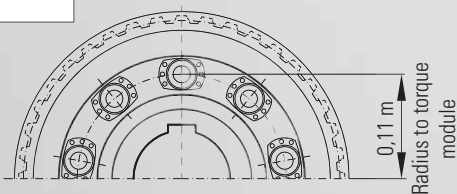
$S_A = 1$ (uniform load)
 $S_A = 2$ (non-uniform load)
 $S_A = 3$ (highly dynamic load)

T_{AR} = Disengagement torque of coupling (Nm)
 α = Angular acceleration $\frac{1}{s^2}$
 $\alpha = \frac{\omega}{t} = \frac{\pi \cdot n}{t \cdot 30}$

t = Acceleration time (s)
 ω = Angular velocity (1/s)
n = Drive speed (min⁻¹)
 J_L = Moment of inertia on load side (kgm²)
 T_{AN} = Load torque (Nm)
 J_A = Moment of inertia on drive side (kgm²)
 T_{AS} = Peak torque of motor (Nm)

According to number of torque modules

$$T_{AR} = S \cdot F \cdot r$$



T_{AR} = Disengagement torque of coupling (Nm)
S = Number of torque modules
F = Tangential force (KN)
r = Radius to torque module (m)

SELECTION

According to linear feed force

Spindle drive

$$T_{AN} = \frac{s \cdot F_V}{2000 \cdot \pi \cdot \eta} \text{ (Nm)}$$

- T_{AN} = Load torque (Nm)
- s = Pitch (mm)
- F_V = Linear feed force (N)
- η = Efficiency factor

Timing belt drive

$$T_{AN} = \frac{d_0 \cdot F_V}{2000} \text{ (Nm)}$$

- T_{AN} = Load torque (Nm)
- d_0 = Gear diameter (timing belt pulley) (mm)
- F_V = Linear feed force (N)

According to resonant frequency

The resonant frequency of the coupling must be higher or lower than the frequency of the machine.

The following calculation is used for a 2 mass system:

$$f_e = \frac{1}{2 \cdot \pi} \sqrt{C_T \times \frac{J_{Machine} + J_{Mot}}{J_{Machine} \cdot J_{Mot}}} \text{ (Hz)}$$

- C_T = Torsional stiffness of coupling (Nm/rad)
- $J_{Masch.}$ = Moment of inertia total machine (Spindle + carriage + components + coupling half) (kgm²)
- $J_{Mot.}$ = Moment of inertia motor (Rotor + coupling half) (kgm²)
- f_e = Resonant frequency of 2 mass system (Hz)

Specifications of elastomer jaw coupling ST2

Series		ST2 / 10	ST2 / 25	ST2 / 60	ST2 / 160
T_{KN} Rated torque (Nm)		10,000	15,000	40,000	80,000
T_{Kmax} Peak torque (Nm)		22,000	33,000	88,000	176,000
Dynamic torsional stiffness (10 ³ Nm/rad)		145	230	580	1000
Relative damping		1	1	1	1

Rating factors for elastomer jaw coupling ST2

Shock or load factor S_A

Drive	Load variables of machine		
	G	M	S
Electric motors, turbines, hydraulic motors	1.25	1.6	2.0
Internal combustion engines ≥ 4 cylinders Degree of uniformity ≥ 1:100	1.5	2.2	2.5

G = Uniform load, M = Average load, S = Heavy load

Temperature factor S

Ambient temperature	-40 C° +30 C°	+40 C°	+60 C°	+80 C°	> +80 C°
S_t	1.0	1.1	1.4	1.8	upon request

Start factor S_z

Start frequency per hour	30	60	120	240	>240
S_z	1.0	1.1	1.2	1.3	upon request



SELECTION

According to torque

1. Calculation of drive torque T_{DR} .

$$T_{DR} \text{ [Nm]} = 9550 \frac{P \text{ [kW]}}{n \text{ [rpm]}}$$

2. Calculation of the rated torque of the coupling based on drive torque T_{DR} considering all rating factors.

$$T_{KN} \geq T_{DR} \times S_A \times S \times S_z$$

Selection example:

Calculation of coupling for use between an electric motor (P= 450 kW at 980 rpm) and belt conveyor.

Uniform load present = G : $S_A = 1.25$
 Ambient temperature 40°C : $S = 1.1$
 Start frequency 30/h : $S_z = 1.0$

$$T_{DR} = 9550 \frac{450 \text{ kW}}{980 \text{ rpm}} = 4385.2 \text{ Nm}$$

$$\begin{aligned} T_{KN} &\geq T_{DR} \times S_A \times S \times S_z \\ T_{KN} &\geq 4385.2 \text{ Nm} \times 1.25 \times 1.1 \times 1.0 = 6029.7 \text{ Nm} \end{aligned}$$

Selected coupling: ST2/10 with $T_{KN} = 6030 \text{ Nm}$

Classification of load by type of machine

Excavators

- S bucket-chain excavators
- S traveling gear (caterpillar)
- M traveling gear (rails)
- M suction pumps
- S bucket wheels
- M slewing mechanisms

Construction machines

- M concrete mixers
- M road construction machines

Chemical industry

- M mixers
- G agitators (light fluids)
- M dryer drums
- G centrifuges

Conveyor systems

- S conveyor machines
- G belt conveyors (bulk materials)
- M band pocket conveyors
- M chain conveyors
- M circular conveyors
- M hoists
- G flour bucket conveyors
- M screw conveyors
- M gravel bucket conveyors
- M steel belt conveyors

Blowers, ventilators¹

- G blowers (axial/radial) P:n ≤ 0.007
- M blowers (axial/radial) P:n ≤ 0.007
- S blowers (axial/radial) P:n ≤ 0.007
- G cooling tower fans P:n ≤ 0.007
- M cooling tower fans P:n ≤ 0.007
- S cooling tower fans P:n ≤ 0.007

Generators, converters

- S generators

Rubber machinery

- S extruders
- S kneading mills
- M mixers
- S rolling mills

Woodworking machines

- G woodworking machines

Cranes

- S traveling gear
- S lifting gear
- M slewing mechanisms

Plastics machines

- M mixers
- M shredders

Metalworking machines

- M sheet metal bending machines
- S plate straightening machines

- S presses
- M shears
- S stamp punches
- M machine tools, main drives

Food processing machines

- G filling machines
- M kneading machines
- M sugarcane crushers
- M sugarcane cutters
- S sugarcane mills
- M sugar beet cutters
- M sugar beet washers

Paper machines

- S wood cutters
- S calenders
- S wet presses
- S suction presses
- S suction rollers
- S drying cylinders

Pumps

- S piston pumps
- G rotary pumps
- S plunger pumps

Stone, clay

- S crushers
- S rotary kilns

- S hammer mills
- S brick presses

Textile machines

- M tanning vats
- M willows
- M looms

Compressors

- S piston compressors
- M turbo-compressors

Rolling mills

- M plate turner
- M wire drawing mills
- S descaling breakers
- S cold-roll mills
- M chain drags
- M traverse drags
- M roller tables
- S pipe welding machines
- S continuous casting machines
- M roller adjust mechanisms

Laundry machines

- M drum dryers
- M washing machines

Water treatment

- M aerators
- G water screw conveyors

¹⁾ P = Power of drive in kW
 n = speed in rpm

SELECTION

optional
stainless
steel

Specifications of gear coupling ST4

Series		ST4 / 10	ST4 / 25	ST4 / 60	ST4 / 160
T_{KN} Rated torque (Nm)		16,000	22,000	62,000	174,000
T_{Kmax} Peak torque (Nm)		32,000	44,000	124,000	348,000
Grease (dm ³)		0.52	0.8	1.51	3.29
n Ref (Speed max.) (1/min.)		6,050	5,150	3,600	3,050

* only allowable at reduced torque and misalignment

Selection based on torque

1. Calculation of drive torque T_{DR} .

$$T_{AN} \text{ [Nm]} = 9550 \frac{P \text{ [kW]}}{n \text{ [rpm]}}$$

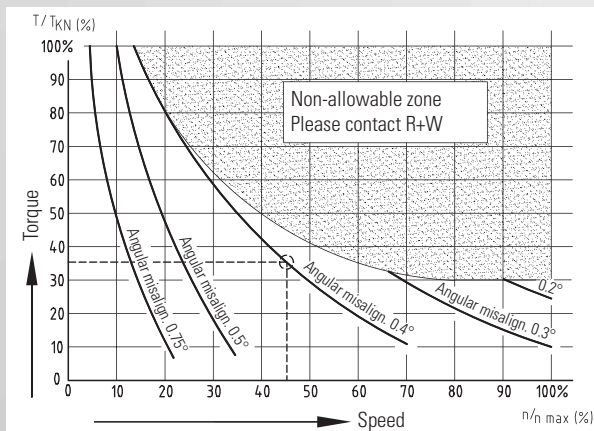
2. Calculation of the rated torque of the coupling based on drive torque T_{DR} considering all rating factors (Shock or load factor S_A , see page 17)

$$T_{KN} \geq T_{DR} \times S_A$$

Application graph

Max torque, max speed, and max misalignment should never occur at the same time.

Calculation of T / T_{KN} and n / n_{max} ▶ Calculate values and enter and check in the diagram below.



Example: Coupling ST4/10

$$T = 5600 \text{ Nm} \quad T/T_{KN} = \frac{5600}{16000} = 35\%$$

$$n = 2700 \text{ rpm} \quad n/n_{max} = \frac{2700}{6050} = 45\%$$

Angular misalignment: 0.4°

▶ In allowable zone; selected coupling ST4 can be used.

Selection example:

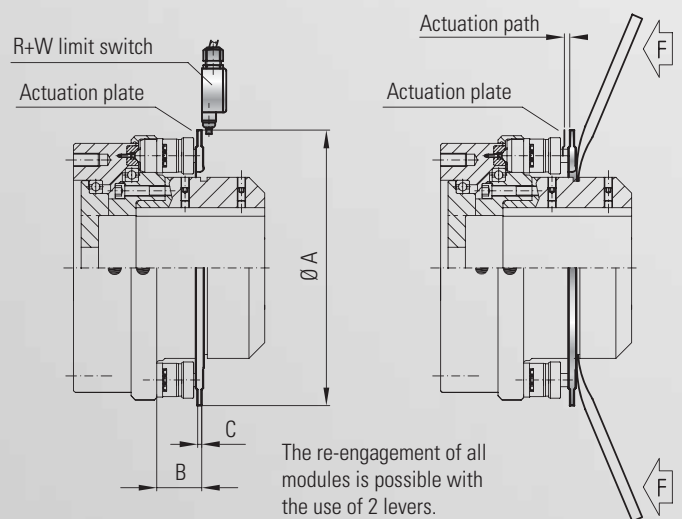
Calculation of a coupling for use between an electric motor (P= 1000 kW at 980 rpm) and screw conveyor ($S_A = 1.6$).

$$T_{DR} = 9550 \frac{1000 \text{ kW}}{980 \text{ rpm}} = 9744 \text{ Nm}$$

$$\begin{aligned} T_{KN} &\geq T_{AN} \quad \times S_A \\ T_{KN} &\geq 9744 \text{ Nm} \quad \times 1.6 = 15,591 \text{ Nm} \end{aligned}$$

Selected coupling: ST4/10 with $T_{KN} = 16,000 \text{ Nm}$

Optional actuation plate



MODEL ST 1	Series				
	10	25	60	160	
Outside diameter	A	278	328	upon request	upon request
Distance	B	57	57	upon request	upon request
Actuation plate thickness	C	4.5	4.5	upon request	upon request

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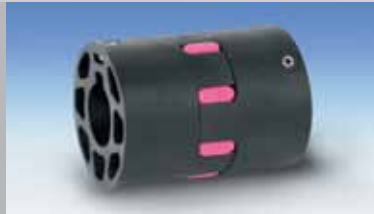
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 Single piece or press fit design



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Rated torque 1 Ncm
 Bore diameters 1.5 – 2 mm